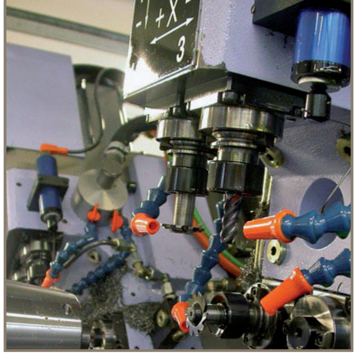
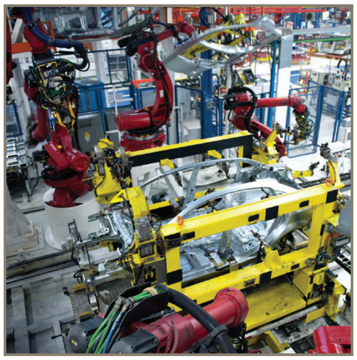
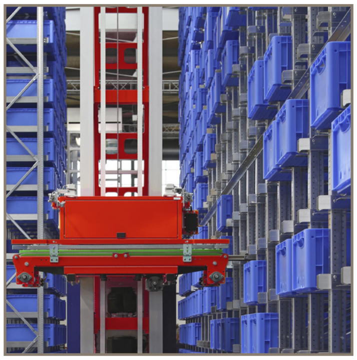
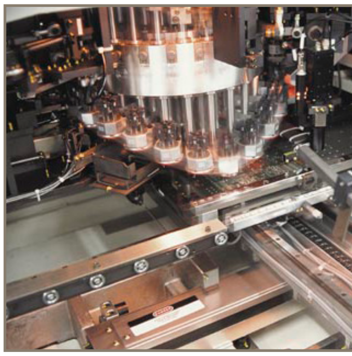






K Series Frameless Kit Motors

The Reliable and Compact Approach to Build Your Own High-Performance Servo Motor



Parker

ENGINEERING YOUR SUCCESS.

K Series Kit Motors

The Reliable and Compact Approach to Build Your Own High Performance Servo Motor

Direct drive motion construction gives equipment designers the advantages of lower costs, increased reliability and improved performance.

Frameless kit motors are the ideal solution for machine designs that require high performance in small spaces. Kit motors allow for direct integration with a mechanical transmission device, eliminating parts that add size and compliance. Use of frameless kit motors results in a smaller, more reliable motor package.

Lower costs, increased reliability and improved performance are benefits you will enjoy when designing in frameless kit motors like the Parker K-Series.

Features & Benefits:

- **High torque from 0.5 in-lb (0.06 Nm) to 85.6 in-lb (9.7 Nm)**
- **High speeds up to 50,000 RPM**
- **Superior performance – high stiffness and better response**
- **High reliability – no mechanical transmission devices (couplings, flanges)**
- **Compact design – minimizes product size**
- **Low cogging - unique magnetic circuit design decreases cogging**

Applications:

- **Automotive**
- **Machine tool**
- **Material handling**
- **Packaging**
- **Robotics**
- **Semiconductor**

When to Use:

- **A significant cost savings**
- **Reduced mechanical complexity**
- **Greater design flexibility**
- **High performance in a compact package**
- **Improved dynamic response and settling**
- **Minimum motor size per application space**
- **Low cogging for smooth operation**
- **Low inertia for high acceleration**

Advantages of Direct Drive Frameless Motors Compared to Traditional Coupled Motors

Parker direct drive brushless kit motors consist of three components:

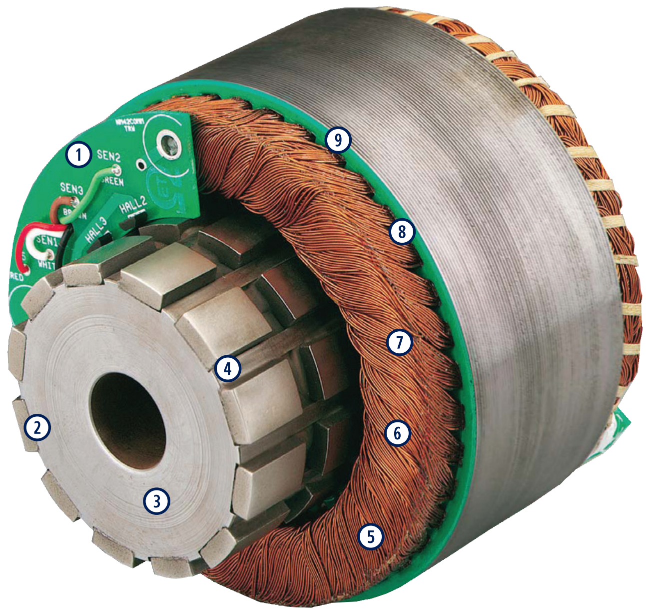
- **The stator and winding**
- **The rotor with high energy product neodymium magnets**
- **Hall sensor device for motor commutation**

The couplings, motor mounting brackets and extra bearings used in coupled-drive construction can create reliability and performance problems.

Direct drive motors provide higher dynamic stiffness by eliminating the compliance of shaft attachments.

Direct drive motor construction gives equipment designers the advantages of lowered costs, increased reliability and improved performance. Frameless Kit Motors are the most cost effective direct drive motor solutions available.

Kit motors save space in applications because the couplings, motor mounting brackets and extra bearings you would find in coupled drive construction are eliminated. Since there are fewer moving parts, the direct drive kit motor approach allows for a more reliable and compact design.



Design Features

1. **Pre-installed integral commutation board with Hall effects is prealigned for easy assembly. Motor and feedback as integrated unit.**
2. **Rare earth magnets provide high-flux in a small volume, high resistance to thermal demagnetizing.**
3. **Rotor assembly for easy mounting directly on the drive shaft with or without keyway.**
4. **Machined grooves to securely lock magnets to rotor and ensures optimized radial location.**
5. **Class H insulation for high-temperature operation (up to 155°C) meeting UL approved requirements.**
6. **High-density copper winding for low thermal resistance and consistent performance across all motors.**
7. **Minimized end turns to maximize performance. Formed to minimize motor size.**
8. **Skewed laminations with odd slot counts reduce cogging for precise rotary motion with drastically reduced torque ripple even at low speeds.**
9. **Optimized slot fill for maximum torque-to-size ratio; hand inserted to obtain highest slot fill possible maximizing ampere-turns.**

Frameless Motor Kit Selection

The selection of a particular frame size and winding for an application is dependent on:

- **Volume (diameter and length) requirement**
- **Power (torque and speed) requirement**
- **Voltage and current available or required**

The first two items are dependent on the load and performance specifications of the application. They result in the selection of a particular frame size (032 through 178) and stack length. The winding to be used will then be determined by voltage and current available or required.

Voltage: The bus voltage and maximum speed will approximately determine the required voltage constant (K_E).

Current: The maximum load and acceleration will determine the amount of current required, determined by the torque constant (KT) associated with the selected voltage constant.

Example: Assume a requirement of 1,000 RPM at 50 oz-in. If a motor with a particular winding having K_E = 18.24 V/1,000 RPM and K_T = 24.62 oz in/amp is chosen, it will now require a voltage (BEMF) of 18 volts and current of 2 amp.

NOTE: K_E and K_T are directly proportional to each other. Increasing K_E will also increase K_T; decreasing K_E will also decrease K_T. The result is that as the voltage requirement changes, the current requirement changes inversely.

Parker has a range of 3 windings that are available for each stack length within a particular frame size to meet the majority of your application requirements. Parker does have additional windings that are available upon request from Parker's Application Engineering Department.

Use the performance specifications and speed torque curves on the following pages to help determine the best solution for your specific application requirements.

Detailed information for all these windings can also be found on our web site at www.parkermotion.com. Please contact Parker application engineers if you need assistance in selecting the proper motor size and power.

Frame Size	Stack Length Range		Continuous Stall Torque		Peak Torque		Rotor Inertia		Core Loss	Winding-Amb Thermal Resist	Pole Count	Motor Weight	
	mm	in	Nm	in-lbs	Nm	in-lbs	Kg-m²	lb-in-sec²	Pc	°C/W	#	kg	lb
K032	12.7	0.5	0.08	0.7	0.26	2.3	3.2^{-7}	2.8^{-6}	0.06	3.44	4	0.07	0.15
	25.4	1	0.14	1.2	0.45	3.9	6.3^{-7}	5.6^{-6}	0.12	3.44	4	0.12	0.27
	50.8	2	0.23	2.0	0.73	6.4	1.3^{-6}	1.1^{-5}	0.24	3.44	4	0.26	0.57
K044	12.7	0.5	0.21	1.8	0.66	5.8	1.412^{-6}	1.25^{-5}	0.24	2.36	6	0.1	0.3
	25.4	1	0.36	3.2	1.16	10.2	2.9^{-6}	2.6^{-5}	0.49	2.36	6	0.22	0.49
	50.8	2	0.59	5.2	1.88	16.5	5.8^{-6}	5.1^{-5}	1.11	2.36	6	0.4	0.88
K064	12.7	0.5	0.59	5.1	1.86	16.3	9.0^{-6}	8.0^{-5}	0.78	1.68	8	0.29	0.63
	25.4	1	1.03	9.1	3.28	28.9	1.8^{-5}	1.6^{-4}	1.6	1.68	8	0.57	1.26
	50.8	2	1.73	15.2	5.48	48.2	3.6^{-5}	3.2^{-4}	3.23	1.68	8	1.13	2.49
K089	12.7	0.5	1.47	12.9	4.67	41.1	3.7^{-5}	3.3^{-4}	2.14	1.02	12	0.5	1.1
	25.4	1	2.59	22.8	8.23	72.4	7.8^{-6}	6.9^{-5}	4.42	1.02	12	1	2.2
	50.8	2	4.31	37.9	13.69	120.5	1.5^{-4}	1.3^{-3}	8.95	1.02	12	1.99	4.39
K178	12.7	0.5	8.44	74.2	26.77	235.5	4.7^{-4}	4.1^{-3}	9.1	0.5	18	2.4	5.29
	25.4	1	15.16	133.4	48.12	423.5	9.2^{-4}	8.1^{-3}	18.7	0.5	18	3.71	8.18
	50.8	2	25.74	226.5	81.74	719.3	1.8^{-3}	1.6^{-2}	37.4	0.5	18	6.34	13.98

Other stack lengths, windings and frame sizes are available. Contact Parker application engineering for more information.

Design Considerations

A number of methods are used to mount the stator and rotor assemblies to the customer product. The method chosen largely depends on the product design, performance requirements (torque, velocity, temperature, etc.) and the manufacturing capabilities of the user.

The following are some brief deign consideration notes for your kit motor. Please contact our application engineering group if you require any assistance.

Stator

The stator is typically mounted into a cylindrically shaped hole in the product. It is recommended that a banking step be incorporated at the bottom of the hole to assure accurate and repeatable location of the stator. Alternately, a non-ferrous “plug” can be used to provide a banking surface, which can be removed once the stator is fixed in place. The stator is typically held in position with adhesive for a permanent assembly or with set screws for a removable assembly.

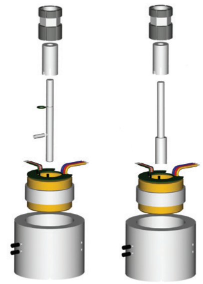
Housing

In designing the housing, provide a means for the stator lead wires (three) and the commutation Hall sensor PCB wires (five) to extend outside of the housing without interfering with the rotor/shaft assembly.

For volume production, a jig should be fabricated that will assure that the stator is located in the same position for each assembly. The yellow dot on the stator provides an index point for accomplishing this. This will eliminate the need to perform mechanical commutation alignment at final assembly.

Rotor

Except for the smaller motors (K032 and K044), the ID of the rotor is usually larger than the shaft diameter. An adapter sleeve allows the rotor to be mounted to the shaft. The rotor/sleeve assembly must be positioned on the shaft such that the magnets are located in line with the stator assembly laminations.



Spring pin/retaining ring method (left); shoulder/adhesive method (right)

If the version in which the commutation PCB assembly is bonded to the end turns is being used, the commutation magnets must be located in proper proximity to the Hall sensors on the PCB. shows two methods for holding the rotor / sleeve on the shaft, either with adhesive or by using a spring pin and retaining ring. When using the adhesive method, a shoulder should be provided on the shaft to properly locate the rotor/sleeve assembly. When using the spring pin/retaining ring method, a slot must be provided in the sleeve that will engage the spring pin in the shaft, thus properly locating the rotor/sleeve assembly.

Use our value added service to integrate your motor design

Half Housed Stator

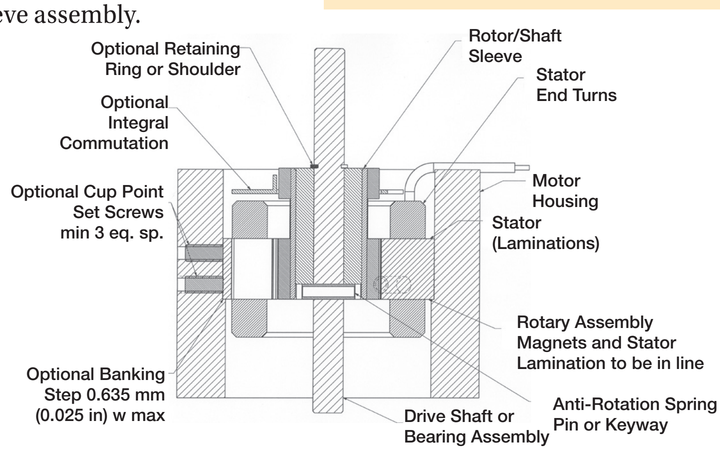
Clamp-on Rotor

With our on-site design and manufacturing capabilities, Parker can offer value added solutions to assist with the integration of your frameless motor and provide “plug and play” solutions to your custom application requirements.

Please contact a Parker Application Engineer to discuss your needs.

Examples of our added design options are illustrated below. Value added capabilities include:

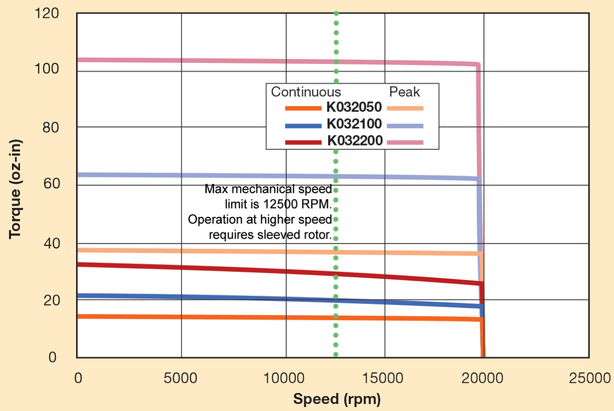
- **Aluminum end caps**
- **Clamp-on rotors**
- **Kevlar roving or stainless steel sleeve for ultimate reliability & speed**
- **Potting/encapsulation (including windings) to improve thermal performance and overall robustness**



Speed-Torque Performance

Parker MotionSizer sizing software available
for free download at: www.parkermotion.com

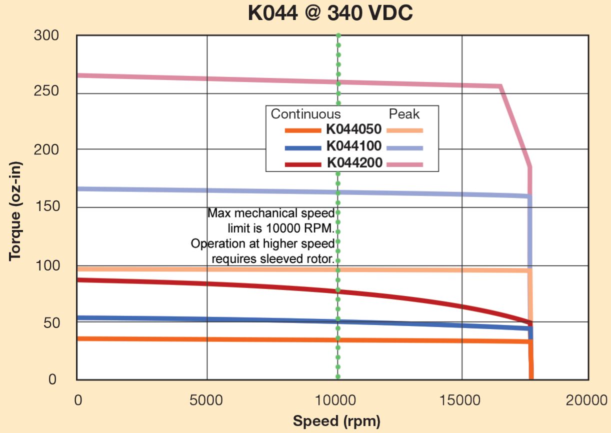
K032 @ 340 VDC



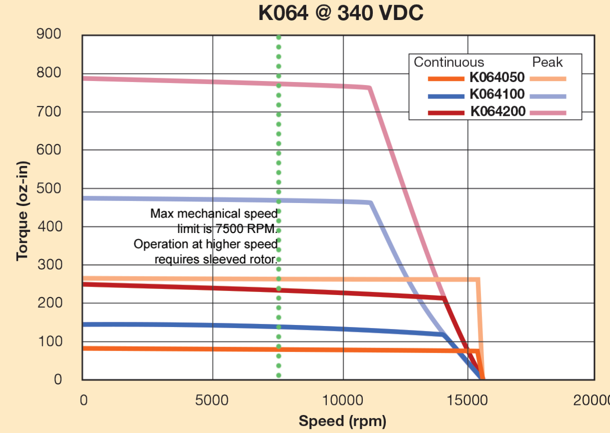
NOTE:
Please contact the factory for performance at voltages other than 340 VDC.

Parker has numerous additional frame sizes, stack lengths, and windings available to meet virtually any practical combination of voltage and current requirement. Please contact us if you do not find a unit that meets your specific application performance, electrical and mechanical requirements.

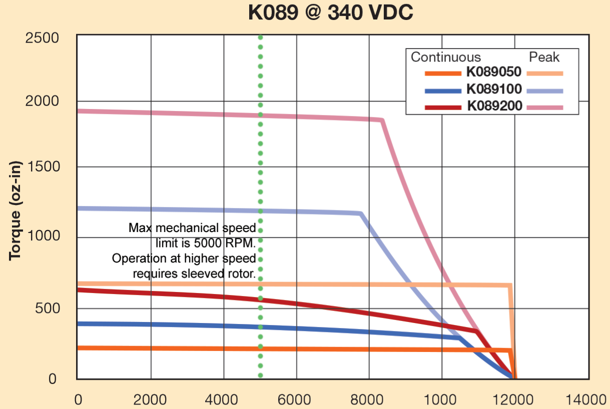
K044 @ 340 VDC



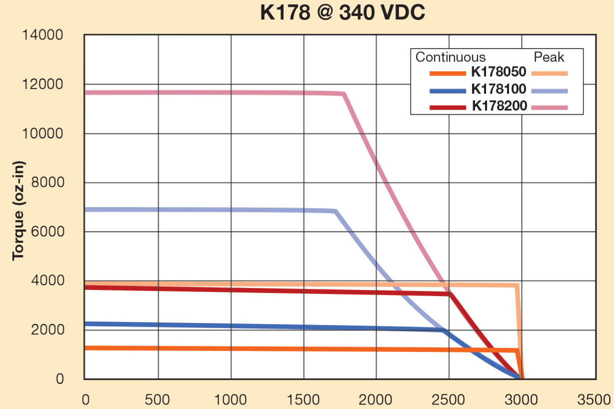
K064 @ 340 VDC



K089 @ 340 VDC



K178 @ 340 VDC



Frame Size 032 (32 mm O.D.) Model-Specific Performance*

	Symbol	Units	K032050-	K032100-	K032200-
Stall Torque Continuous (1,2,3)	Tcs	Nm	0.08	0.14	0.23
		in-lb	0.73	1.25	2.04
		oz-in	12	20	33
Peak Torque	Tpk	Nm	0.16	0.28	0.46
		in-lb	1.4	2.5	4.1
		oz-in	22.7	39.6	65.1
Max Mechanical Speed**		RPM	12,500	12,500	12,500
Rated Torque (1,2,3)	Tr	Nm	0.08	0.12	0.18
		in-lb	0.68	1.10	1.58
		oz-in	11	18	25
Rated Shaft Output Power (1,2,3)	Pout	kW	0.160	0.259	0.372
DC Bus Voltage (4)	Vmbus	VDC	340	340	340
AC Voltage (4)	Vs	VAC	240	240	240
Winding-Amb Thermal Resist (4)	Rthw-a	°C/W	3.44	3.44	3.44
Ambient Temp at Rating	Tamb	°C	25	25	25
Max Winding Temp	Tmax	°C	155	155	155
Motor Thermal Time Constant (4)	tth	minutes	9.74	1.5	9.74
Rotor Shaft Viscous Damping (4)	B	Nm/krpm	0.0001	0.0002	0.0004
Rotor Shaft Dynamic Friction (4)	Tf	Nm	0.0003	0.0007	0.0013
Rotor Inertia (4)	J	kg-m^2	3.2^{-7}	6.3^{-7}	1.3^{-6}
		in-lb-sec^2	2.8^{-6}	5.6^{-6}	1.1^{-6}
Number of rotor magnet poles	Np	# poles	4	4	4
Motor Weight (4)		kg	0.07	0.12	0.26
		lb	0.15	0.27	0.57
Motor UL Class	F	UL class	H	H	H

Winding Constants			7Y	8Y	EY	7Y	8Y	EY	7Y	8Y	EY
Stall Current Continuous (1,2,3)	Ics(rms)	Arms	3.55	2.78	1.75	3.06	2.40	1.51	2.49	1.95	1.23
	Ics(trap)	Amps DC	4.35	3.41	2.14	3.75	2.94	1.85	3.05	2.39	1.50
Peak Current (1,2,3)	Ipk(rms)	Arms	11.23	8.79	5.53	9.69	7.58	4.77	7.87	6.16	3.88
	Ipk(trap)	Amps DC	13.76	10.77	6.77	11.86	9.29	5.84	9.64	7.55	4.75
Voltage Constant (6,8)	Kb	V/rad/s	0.02	0.02	0.04	0.04	0.05	0.08	0.07	0.10	0.15
	Ke	Vrms/krpm	1.40	1.81	2.87	2.77	3.58	5.70	5.56	7.20	11.45
Torque Constant (6,8)	Kt(sine)	Nm/Arms	0.02	0.03	0.05	0.05	0.06	0.09	0.09	0.12	0.19
	Kt(trap)	oz-in/Amp DC	2.67	3.45	5.50	5.30	6.85	10.90	10.63	13.76	21.90
Resistance (6,8)	R	ohm	1.3	2.2	5.4	1.8	2.9	7.3	2.7	4.4	11.1
Inductance (7,8)	L	mH	0.7	1.1	2.8	1.3	2.2	5.6	2.6	4.4	11.2

* K032 housed in a motor frame, typically an aluminum cylinder with 0.250 in thick walls, mounted to a 6 in x 6 in x 0.5 in aluminum plate. Parker MotionSizer sizing software available for free download at parkermotion.com.

** Higher rpm possible with sleeved rotor. See speed/torque curves in this brochure or contact Parker Application Engineer for assistance.

(1) Assumes motor is mounted to an aluminum plate with dimensions of 10" X 10" X 1/4" aluminum plate

(2) Maximum winding temperature is 155°C. Optional thermal protection device may be at a lower temperature. No thermal switch provided with kit motors as standard (typically integrated into motor housing); can be provided as custom.

(3) These ratings are valid for Parker Hannifin drives. Other drives may not achieve the same ratings.

(4) Reference only

(6) ±10%

(7) ±30% @ 1kHz

(8) Measured Lead to Lead

Frame Size 044 (44 mm O.D.) Model-Specific Performance*

	Symbol	Units	K044050-	K044100-	K044200-
Stall Torque Continuous (1,2,3)	T_{cs}	Nm	0.21	0.36	0.59
		in-lb	1.8	3.22	5.24
		oz-in	29.5	52	84
Peak Torque	T_{pk}	Nm	0.42	0.72	1.2
		in-lb	3.7	6.4	10.6
		oz-in	59.5	102	169.9
Max Mechanical Speed**		RPM	10,000	10,000	10,000
Rated Torque (1,2,3)	T_r	Nm	0.18	0.29	0.40
		in-lb	1.6	2.55	3.52
		oz-in	26.2	41	56
Rated Shaft Output Power (1,2,3)	P_{out}	kW	0.3	0.539	0.648
DC Bus Voltage (4)	V_{mbus}	VDC	340	340	340
AC Voltage (4)	V_s	VAC	240	240	240
Winding-Amb Thermal Resist (4)	$R_{thw\text{-}a}$	°C/W	2.36	2.36	2.36
Ambient Temp at Rating	T_{amb}	°C	25	25	25
Max Winding Temp	T_{max}	°C	155	155	155
Motor Thermal Time Constant (4)	t_{th}	minutes	11.0	11	11
Rotor Shaft Viscous Damping (4)	B	Nm/krpm	0.0004	0.0007	0.0014
Rotor Shaft Dynamic Friction (4)	T_f	Nm	0.0010	0.0019	0.0039
Rotor Inertia (4)	J	$kg\text{-}m^2$	1.412^{-6}	2.9^{-6}	5.8^{-6}
		$in\text{-}lb\text{-}sec^2$	1.250^{-5}	2.6^{-5}	5.1^{-5}
Number of rotor magnet poles	N_p	# poles	6	6	6
Motor Weight (4)		kg	0.1	0.22	0.40
		lb	0.3	0.49	0.88
Motor UL Class	F	UL class	H	H	H

Winding Constants			**7Y**	**8Y**	**EY**	**7Y**	**8Y**	**EY**	**7Y**	**8Y**	**EY**
Stall Current Continuous (1,2,3)	$I_{cs(rms)}$	Arms	4.63	3.7	2.31	4.01	3.19	1.60	3.28	2.61	1.64
	$I_{cs(trap)}$	Amps DC	5.67	4.5	2.83	4.91	3.91	1.95	4.01	3.20	2.00
Peak Current (1,2,3)	$I_{pk(rms)}$	Arms	14.63	11.7	7.31	12.67	10.09	5.04	10.35	8.24	5.17
	$I_{pk(trap)}$	Amps DC	17.92	14.3	8.95	15.52	12.36	6.17	12.68	10.10	6.33
Voltage Constant (6,8)	K_b	V/rad/s	0.04	0.05	0.07	0.07	0.09	0.19	0.15	0.19	0.30
	K_e	Vrms/krpm	2.75	3.44	5.50	5.54	6.93	13.86	11.04	13.80	22.08
Torque Constant (6,8)	$K_{t(sine)}$	Nm/Arms	0.04	0.06	0.09	0.09	0.11	0.23	0.18	0.23	0.36
	$K_{t(trap)}$	oz-in/Amp DC	5.26	6.57	10.51	10.60	13.25	26.51	21.11	26.39	42.23
Resistance (6,8)	R	ohm	1.1	1.79	4.5	1.5	2.4	9.5	2.3	3.6	9.1
Inductance (7,8)	L	mH	0.8	1.3	3.2	1.6	2.5	10.0	3.2	5.0	12.8

* K044 housed in a motor frame, typically an aluminum cylinder with 0.250 in thick walls, mounted to a 6 in x 6 in x 0.5 in aluminum plate. Parker MotionSizer sizing software available for free download at parkermotion.com.
** Higher rpm possible with sleeved rotor. See speed/torque curves in this brochure or contact Parker Application Engineer for assistance.
(1) Assumes motor is mounted to an aluminum plate with dimensions of 10” X 10” X 1/4” aluminum plate
(2) Maximum winding temperature is 155°C. Optional thermal protection device may be at a lower temperature. No thermal switch provided with kit motors as standard (typically integrated into motor housing); can be provided as custom.
(3) These ratings are valid for Parker Hannifin drives. Other drives may not achieve the same ratings.
(4) Reference only
(6) ±10%
(7) ±30% @ 1kHz
(8) Measured Lead to Lead

Frame Size 064 (64 mm O.D.) Model-Specific Performance*

	Symbol	Units	K064050-	K064100-	K064200-
Stall Torque Continuous (1,2,3)	T_{cs}	Nm	0.59	1.03	1.73
		in-lb	5.18	9.16	15.28
		oz-in	83	147	244
Peak Torque	T_{pk}	Nm	1.6	2.9	5.1
		in-lb	14.2	25.7	45.1
		oz-in	226.6	410.6	722.2
Max Mechanical Speed**		RPM	7,500	7,500	7,500
Rated Torque (1,2,3)	T_r	Nm	0.49	0.86	1.56
		in-lb	4.30	7.58	13.77
		oz-in	69	121	220
Rated Shaft Output Power (1,2,3)	P_{out}	kW	0.783	0.964	0.866
DC Bus Voltage (4)	V_{mbus}	VDC	340	340	340
AC Voltage (4)	V_s	VAC	240	240	240
Winding-Amb Thermal Resist (4)	R_{thw-a}	°C/W	1.68	1.68	1.68
Ambient Temp at Rating	T_{amb}	°C	25	25	25
Max Winding Temp	T_{max}	°C	155	155	155
Motor Thermal Time Constant (4)	t_{th}	minutes	22	22	22
Rotor Shaft Viscous Damping (4)	B	Nm/krpm	0.0010	0.0021	0.0042
Rotor Shaft Dynamic Friction (4)	T_f	Nm	0.0030	0.0060	0.0120
Rotor Inertia (4)	J	$kg\text{-}m^2$	9.0^{-6}	1.8^{-5}	3.6^{-5}
		$in\text{-}lb\text{-}sec^2$	8.0^{-5}	1.6^{-4}	3.2^{-4}
Number of rotor magnet poles	N_p	# poles	8	8	8
Motor Weight (4)		kg	0.29	0.57	1.13
		lb	0.63	1.26	2.49
Motor UL Class	F	UL class	H	H	H

Winding Constants			8Y	9Y	EY	8Y	9Y	EY	8Y	9Y	EY
Stall Current Continuous (1,2,3)	$I_{cs(rms)}$	Arms	4.44	3.53	2.78	3.92	3.13	2.46	3.28	2.61	2.05
	$I_{cs(trap)}$	Amps DC	5.43	4.33	3.41	4.81	3.83	3.01	4.01	3.20	2.52
Peak Current (1,2,3)	$I_{pk(rms)}$	Arms	14.02	11.16	8.79	12.40	9.88	7.77	10.36	8.25	6.49
	$I_{pk(trap)}$	Amps DC	17.17	13.67	10.76	15.19	12.10	9.52	12.68	10.10	7.95
Voltage Constant (6,8)	K_b	V/rad/s	0.11	0.14	0.17	0.22	0.27	0.35	0.43	0.54	0.70
	K_e	Vrms/krpm	8.05	10.07	12.88	16.10	20.13	25.77	32.21	40.26	51.54
Torque Constant (6,8)	$K_{t(sine)}$	Nm/Arms	0.13	0.17	0.21	0.27	0.33	0.43	0.53	0.67	0.85
	$K_{t(trap)}$	oz-in/Amp DC	15.40	19.25	24.64	30.80	38.50	49.28	61.60	76.99	98.55
Resistance (6,8)	R	ohm	1.7	2.7	4.4	2.2	3.5	5.6	3.2	5.0	8.1
Inductance (7,8)	L	mH	2.0	3.1	5.1	4.0	6.3	10.2	8.0	12.5	20.4

* K064 housed in a motor frame, typically an aluminum cylinder with 0.250 in thick walls, mounted to a 6 in x 6 in x 0.5 in aluminum plate. Parker MotionSizer sizing software available for free download at parkermotion.com.
** Higher rpm possible with sleeved rotor. See speed/torque curves in this brochure or contact Parker Application Engineer for assistance.
(1) Assumes motor is mounted to an aluminum plate with dimensions of 10" X 10" X 1/4" aluminum plate
(2) Maximum winding temperature is 155°C. Optional thermal protection device may be at a lower temperature. No thermal switch provided with kit motors as standard (typically integrated into motor housing); can be provided as custom.
(3) These ratings are valid for Parker Hannifin drives. Other drives may not achieve the same ratings.
(4) Reference only
(6) ±10%
(7) ±30% @ 1kHz
(8) Measured Lead to Lead

Frame Size 089 (89 mm O.D.) Model-Specific Performance*

	Symbol	Units	K089050-	K089100-	K089200-
Stall Torque Continuous [1,2,3]	T_{cs}	Nm	1.47	2.59	4.31
		in-lb	13.01	22.94	38.12
		oz-in	208	367	610
Peak Torque	T_{pk}	Nm	3.5	6.6	11.7
		in-lb	31.0	58.4	103.5
		oz-in	495.6	934.6	1,656.7
Max Mechanical Speed**		RPM	5,000	5,000	5,000
Rated Torque [1,2,3]	T_r	Nm	1.16	2.07	3.77
		in-lb	10.23	18.35	33.32
		oz-in	164	294	533
Rated Shaft Output Power [1,2,3]	P_{out}	kW	1.443	1.716	1.590
DC Bus Voltage [4]	V_{mbus}	VDC	340	340	340
AC Voltage [4]	V_s	VAC	240	240	240
Winding-Amb Thermal Resist [4]	R_{thw-a}	°C/W	1.02	1.02	1.02
Ambient Temp at Rating	T_{amb}	°C	25	25	25
Max Winding Temp	T_{max}	°C	155	155	155
Motor Thermal Time Constant [4]	t_{th}	minutes	28	28	28
Rotor Shaft Viscous Damping [4]	B	Nm/krpm	0.0034	0.0068	0.0136
Rotor Shaft Dynamic Friction [4]	T_f	Nm	0.0097	0.0193	0.0387
Rotor Inertia [4]	J	$kg\text{-}m^2$	3.7^{-5}	7.8^{-6}	1.5^{-4}
		$in\text{-}lb\text{-}sec^2$	3.3^{-4}	6.9^{-5}	1.3^{-3}
Number of rotor magnet poles	N_p	# poles	12	12	12
Motor Weight [4]		kg	0.50	1.00	1.99
		lb	1.1	2.2	4.39
Motor UL Class	F	UL class	H	H	H

Winding Constants			6Y	7Y	9Y	6Y	7Y	9Y	4Y	7Y	9Y
Stall Current Continuous [1,2,3]	$I_{cs(rms)}$	Arms	8.44	6.77	4.30	7.44	5.97	3.79	9.96	4.97	3.15
	$I_{cs(trap)}$	Amps DC	10.33	8.30	5.26	9.12	7.32	4.64	12.19	6.09	3.86
Peak Current [1,2,3]	$I_{pk(rms)}$	Arms	26.66	21.40	13.58	23.52	18.88	11.98	31.46	15.71	9.97
	$I_{pk(trap)}$	Amps DC	32.66	26.21	16.63	28.81	23.12	14.67	38.53	19.24	12.21
Voltage Constant [6,8]	K_b	V/rad/s	0.14	0.18	0.28	0.29	0.36	0.56	0.36	0.71	1.11
	K_e	Vrms/krpm	10.73	13.21	20.64	21.47	26.42	41.28	26.42	52.84	82.56
Torque Constant [6,8]	$K_{t(sine)}$	Nm/Arms	0.18	0.22	0.34	0.35	0.44	0.68	0.44	0.87	1.37
	$K_{t(trap)}$	oz-in/Amp DC	20.52	25.26	39.47	41.05	50.52	78.94	50.52	101.05	157.88
Resistance [6,8]	R	ohm	0.8	1.2	3.0	1.0	1.6	3.9	0.6	2.3	5.7
Inductance [7,8]	L	mH	1.2	1.8	4.5	2.4	3.7	8.9	1.8	7.3	17.9

* K089 housed in a motor frame, typically an aluminum cylinder with 0.250 in thick walls, mounted to a 8 in x 8 in x 0.5 in aluminum plate. Parker MotionSizer sizing software available for free download at parkermotion.com.
** Higher rpm possible with sleeved rotor. See speed/torque curves in this brochure or contact Parker Application Engineer for assistance.
(1) Assumes motor is mounted to an aluminum plate with dimensions of 12” X 12” X 1/2” aluminum plate
(2) Maximum winding temperature is 155°C. Optional thermal protection device may be at a lower temperature. No thermal switch provided with kit motors as standard (typically integrated into motor housing); can be provided as custom.
(3) These ratings are valid for Parker Hannifin drives. Other drives may not achieve the same ratings.
(4) Reference only
(6) ±10%
(7) ±30% @ 1kHz
(8) Measured Lead to Lead

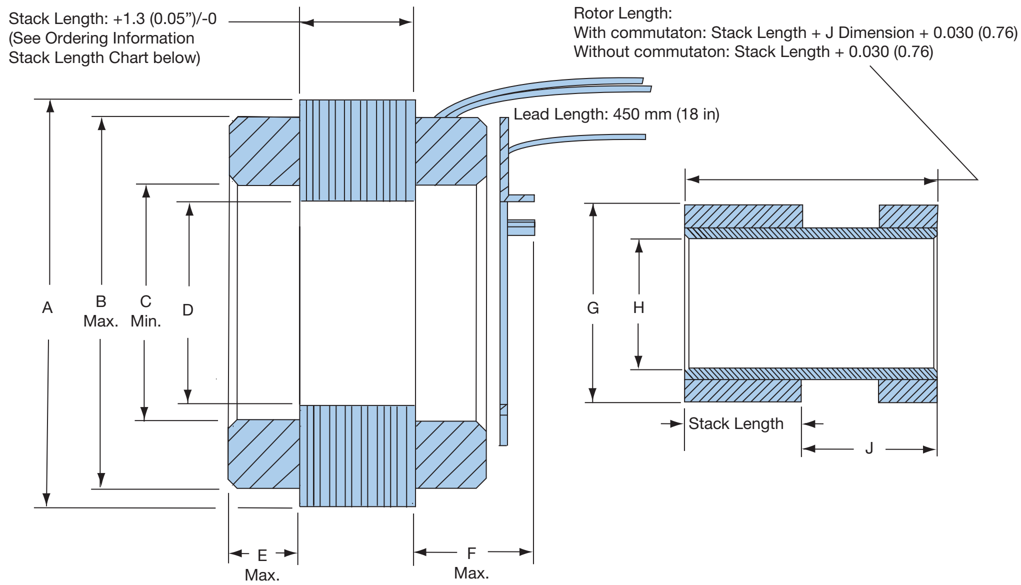
Frame Size 178 (178 mm O.D.) Model-Specific Performance*

	Symbol	Units	K178050-	K178100-	K178200-
Stall Torque Continuous [1,2,3]	T_{cs}	Nm	8.44	15.16	25.74
		in-lb	74.67	134.18	227.75
		oz-in	1195	2147	3644
Peak Torque	T_{pk}	Nm	15.7	29.8	55.3
		in-lb	138.9	263.7	489.4
		oz-in	2,223.1	4,219.7	7,830.5
Max Mechanical Speed**		RPM	3000	3000	3000
Rated Torque [1,2,3]	T_r	Nm	7.44	13.94	24.35
		in-lb	65.83	123.37	215.50
		oz-in	1,053	1,974	3,448
Rated Shaft Output Power [1,2,3]	P_{out}	kW	2.321	2.372	2.099
DC Bus Voltage [4]	V_{mbus}	VDC	340	340	340
AC Voltage [4]	V_s	VAC	240	240	240
Winding-Amb Thermal Resist [4]	R_{thw-a}	°C/W	0.5	0.5	0.5
Ambient Temp at Rating	T_{amb}	°C	25	25	25
Max Winding Temp	T_{max}	°C	155	155	155
Motor Thermal Time Constant [4]	t_{th}	minutes	108	108	108
Rotor Shaft Viscous Damping [4]	B	Nm/krpm	0.0561	0.1123	0.2246
Rotor Shaft Dynamic Friction [4]	T_f	Nm	0.0485	0.0970	0.1940
Rotor Inertia [4]	J	kg-m²	4.7^{-4}	9.2^{-4}	1.8^{-3}
		in-lb-sec²	4.1^{-3}	8.1^{-3}	1.6^{-2}
Number of rotor magnet poles	N_p	# poles	18	18	18
Motor Weight [4]		kg	2.40	3.71	6.34
		lb	5.29	8.18	13.98
Motor UL Class	F	UL class	H	H	H

Winding Constants			6Y	8Y	EY	8Y	9Y	EY	8Y	9Y	EY
Stall Current Continuous [1,2,3]	$I_{cs(rms)}$	Arms	16.94	10.68	6.74	9.60	7.60	6.06	8.15	6.46	5.15
	$I_{cs(trap)}$	Amps DC	20.75	13.08	8.26	11.75	9.31	7.42	9.98	7.91	6.30
Peak Current [1,2,3]	$I_{pk(rms)}$	Arms	53.54	33.75	21.30	30.32	24.03	19.14	25.76	20.41	16.26
	$I_{pk(trap)}$	Amps DC	65.58	41.33	26.09	37.14	29.43	23.44	31.55	25.00	19.91
Voltage Constant [6,8]	K_b	V/rad/s	0.41	0.65	1.02	1.30	1.64	2.05	2.59	3.28	4.10
	K_e	Vrms/krpm	30.34	48.04	75.85	96.06	121.34	151.67	192.12	242.67	303.34
Torque Constant [6,8]	$K_{t(sine)}$	Nm/Arms	0.50	0.79	1.25	1.59	2.01	2.51	3.18	4.01	5.02
	$K_{t(trap)}$	oz-in/Amp DC	58.02	91.86	145.05	183.69	232.03	290.04	367.38	464.06	580.08
Resistance [6,8]	R	ohm	0.4	1.0	2.5	1.2	2.0	3.1	1.7	2.7	4.3
Inductance [7,8]	L	mH	1.5	3.8	9.6	7.7	12.2	19.1	15.3	24.5	38.2

* K178 housed in a motor frame, typically an aluminum cylinder with 0.250 in thick walls, mounted to a 8 in x 8 in x 0.5 in aluminum plate. Parker MotionSizer sizing software available for free download at parkermotion.com.
** Higher rpm possible with sleeved rotor. See speed/torque curves in this brochure.
[1] Assumes motor is mounted to an aluminum plate with dimensions of 12" X 12" X 1" aluminum plate
[2] Maximum winding temperature is 155°C. Optional thermal protection device may be at a lower temperature. No thermal switch provided with kit motors as standard (typically integrated into motor housing); can be provided as custom.
[3] These ratings are valid for Parker Hannifin drives. Other drives may not achieve the same ratings.
[4] Reference only
[6] ±10%
[7] ±30% @ 1kHz
[8] Measured Lead to Lead

Dimensions



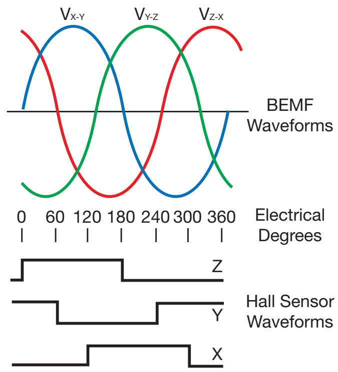
Frame Size	Dimensions – in (mm)								
	A O.D.	B End Turns O.D. Max	C End Turns I.D. Min	D I.D.	E End Turns Length Max	F Commutation Length	G Rotor O.D. Max	H Rotor I.D.	J Commutation Magnet Length
K032	1.251 (31.78) 1.249 (31.72)	1.17 (29.7)	0.65 (16.5)	0.593 (15.06) 0.583 (14.80)	0.25 (6.4)	0.57 (14.5)	0.559 (14.20)	0.301 (7.65) 0.299 (7.60)	0.52 (13.2)
K044	1.751 (44.48) 1.748 (44.40)	1.65 (42.0)	1.02 (25.9)	0.880 (22.35) 0.870 (22.10)	0.31 (7.9)	0.65 (16.5)	0.845 (21.46)	0.551 (14.00) 0.549 (13.95)	0.58 (14.7)
K064	2.501 (63.53) 2.498 (63.45)	2.39 (60.7)	1.50 (38.1)	1.385 (35.18) 1.375 (34.92)	0.38 (9.7)	0.69 (17.5)	1.350 (34.29)	0.927 (23.55) 0.925 (23.50)	0.62 (15.7)
K089	3.501 (88.93) 3.498 (88.85)	3.38 (85.9)	2.15 (54.6)	2.105 (53.47) 2.095 (53.21)	0.39 (9.9)	0.69 (17.5)	2.050 (52.07)	1.601 (40.67) 1.599 (40.61)	0.66 (16.7)
K178	7.003 (177.88) 6.997 (177.72)	6.80 (172.7)	4.39 (111.5)	4.356 (110.65) 4.346 (110.39)	0.60 (15.3)	*	4.319 (109.70)	3.771 (95.78) 3.769 (95.73)	*

*Integral commutation not available

Signal Timing

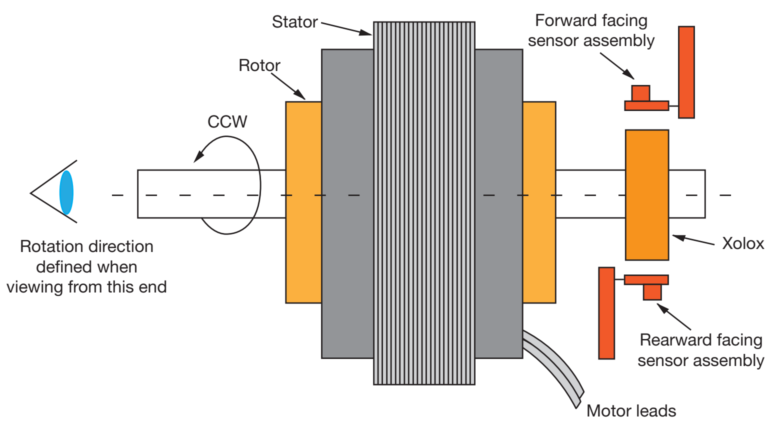
Motor Signal

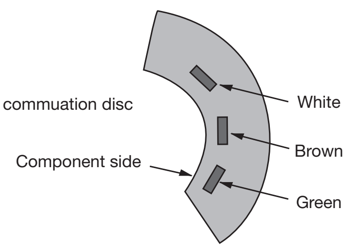
Power Leads	Forward
SEN X	Red
SEN Y	Black
SEN Z	White



Commutation Assembly

Sensor Leads	Forward	Rearward
SEN Z	Brown	Brown
SEN Y	Green	White
SEN X	White	Green
+5 V	Violet	Violet
Ground	Gray	Gray





Ordering Information

	①	②	③	④	⑤	⑥
Order Example:	K	044	100	E	Y	2

Fill in an order code from each of the numbered fields to create a complete model order code.

① **Series**

K Frameless Kit Motor

② **Frame Size (Stator O.D.)**

032 32 mm
044 44 mm
064 64 mm
089 89 mm
178 178 mm

③ **Stack Length**

050 0.50 in
100 1.00 in
200 2.00 in

④ **Windings**

Refer to "Winding Constants" for selected frame size for winding performance and selection (pages 5-9)

⑤ **Connection Options***

Y Wye

*Consult factory for special connection options

⑥ **Commutation***

1 Without
2 With integral

*Integral commutation is not available for the K178

EM&D Sales Offices

Australia

Parker Hannifin (Australia) Pty Ltd.
9 Carrington Road
Castle Hill NSW 2154
Australia
Tel: +61 (0) 2 9634-7777
Fax: +61 (0) 2 9634 3749

Brazil

Parker Hannifin Ind. Com Ltda.
Av. Lucas Nogueira Garcez 2181
Esperança
12325-900 Jacareí, SP
Tel: 12 3954 5100
Fax: 12 3954 5262
Email: automation.brazil@parker.com

Canada

Parker Hannifin (Canada) Inc.
160 Chisholm Dr
Milton, Ontario L9T 3G9
Tel: 905-693-3000
Fax: 905-876-1958
Email: miltoncustservice@parker.com

China

Parker Hannifin Motion & Control
(Shanghai) Co., Ltd
280 Yunqiao Rd. Jin Qiao Export
Processing Zone
Shanghai 201206, China
Tel: (86-21) 50312525
Fax: (86-21) 64459717

France

Parker Hannifin Manufacturing France SAS
4 Boulevard Eiffel
CS 40090
21604 Longvic
France
Tel +33 (0) 3 80 42 41 40
Fax +33 (0) 3 80 42 41 30

Germany

Electromechanical Europe
Parker Hannifin GmbH & Co KG
Robert-Bosch-Strasse 22
D-77656 Offenburg
Germany
Tel: +49 (0) 781 509 0
Fax: +49 (0) 781 509 98176
Email: em-motion@parker.com

India

Parker Hannifin India Pvt. Ltd
Automation Group-SSD Drives Div.
133 & 151 Developed Plots Estate
Perungudi, Chennai 600 096
Tel: 044-4391-0799
Fax: 044-4391-0700

Italy

Parker Hannifin SpA
Via Gounod 1
20092 Cinsello Balsamo
Milano, Italy
Tel: +39 02 361081
Fax: +39 02 36108400
Email: em-motion@parker.com

Korea

Parker Hannifin Korea
9th Floor KAMCO Yangjae Tower
949-3 Dogok 1-dong Gangnam-gu
Seoul 135-860, Korea
Tel: 82-2-559-0454
Fax: 82-2-556-8187

Mexico

Parker Hannifin de Mexico
Eje uno Norte No.100
Parque Industrial Toluca 2000
Toluca, CP 50100 México
Tel: 52-722-275-4200
Fax: 52-722-279-0316

Singapore

Parker Hannifin Singapore Pte Ltd
11, Fourth Chin Bee Road
Singapore 619702
Tel: (65) 6887 6300
Fax: (65) 6265 5125/6261 4929

Taiwan

Parker Hannifin Taiwan Co., Ltd
No. 40, Wuchiuan 3rd Road
Wuku Industrial Park
Taipei County, Taiwan 248
ROC
Tel: 886 2 2298 8987
Fax: 886 2 2298 8982

Thailand

Parker Hannifin (Thailand) Co., Ltd.
1265 Rama 9 Road
Suanluang, Bangkok 10250
Thailand
Tel: (66) 2 186 7000
Fax: (66) 2 374 1645

UK

Parker Hannifin Ltd.
Tachbrook Park Drive
Tachbrook Park
Warwick CV34 6TU
Tel: +44 (0) 1926 317970
Fax: +44 (0) 1926 317980

USA

Parker Hannifin Electromechanical & Drives Division (Intelligent Motion)
1140 Sandy Hill Road
Irwin, PA 15642 USA
Tel: (724) 861-8200
800-245-6903
Fax: (724) 861-3330
Email: emn_support@parker.com

Parker Hannifin Electromechanical & Drives Division (Gearhead & Motor)
2101 North Broadway
New Ulm, Minnesota 56073 USA
Tel: (507) 354-1616
800-358-9070
Fax: (507) 233-2390
Email: emn_support@parker.com

Parker Hannifin Electromechanical & Drives Division (Intelligent Motion)
5500 Business Park Drive
Rohnert Park, CA 94928 USA
Tel: (707) 584-7558
800-358-9070
Fax: (707) 584-8015
Email: emn_support@parker.com

Parker Hannifin Electromechanical & Drives Division (IPS)
135 Quadral Drive
Wadsworth, OH 44281 USA
Tel: (330) 334-3335
800-358-9070
Fax: (330) 334-2350
Email: emn_support@parker.com

8.2020

Parker Hannifin
Electromechanical & Drives Division
www.parker.com/emdusa
1140 Sandy Hill Road
Irwin, PA 15642 USA
Tel: (724) 861-8200
800-245-6903
Fax: (724) 861-3330
Email: emn_support@parker.com